



## **Table of contents**

Line plan for ION 6

Line lengths for ION 6 - XXS

Full Line lengths for ION 6 - XXS

Line lengths for ION 6 - XS

Full Line lengths for ION 6 - XS

Line lengths for ION 6 - S

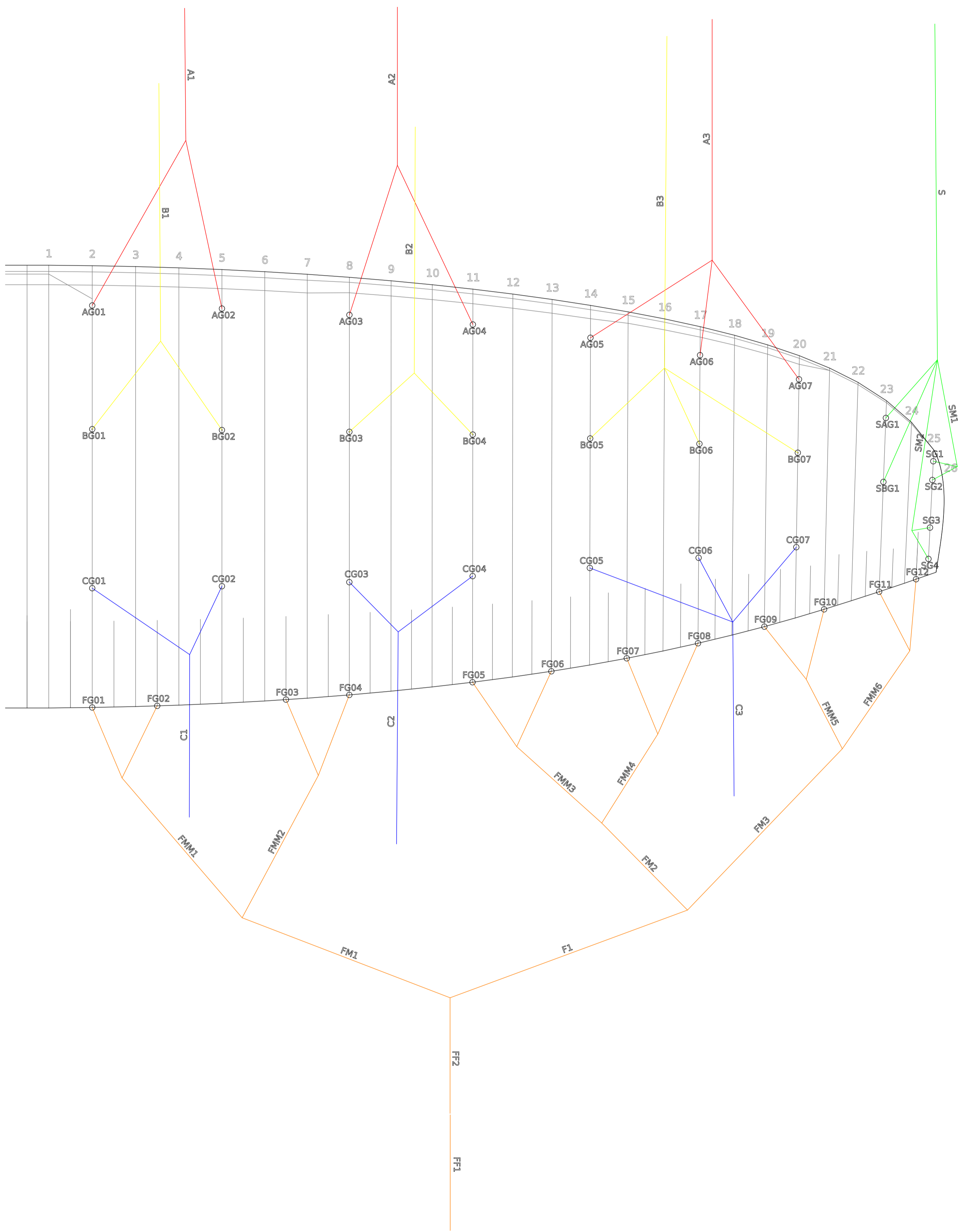
Full Line lengths for ION 6 - S

Line lengths for ION 6 - M

Full Line lengths for ION 6 - M

Line lengths for ION 6 - L

Full Line lengths for ION 6 - L



# Line lengths for ION6 - XXS

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

Position	Material	Length (cm)
A1	PPSL191-RD	385.9
A2	PPSL191-RD	392.6
A3	PPSL191-RD	328.9
AG01	ED8kU-90DD-RD	193.1
AG02	ED8kU-90DD-RD	190.1
AG03	ED8kU-90DD-RD	181.9
AG04	ED8kU-90DD-RD	181.2
AG05	ED8kU-70DD-RD	243.4
AG06	ED8kU-70DD-RD	235.3
AG07	ED8kU-70DD-RD	231.4
B1	PPSL191-YW	380
B2	PPSL191-YW	387.6
B3	PPSL191-YW	327.3
BG01	ED8kU-90DD-RD	190.6
BG02	ED8kU-90DD-RD	188.1
BG03	ED8kU-90DD-RD	179.4
BG04	ED8kU-90DD-RD	179.4
BG05	ED8kU-70DD-RD	238.9
BG06	ED8kU-70DD-RD	231.9
BG07	ED8kU-70DD-RD	228.7
C1	TSL140-BE	388.4
C2	TSL140-BE	394.9
C3	TSL140-BE	329.9
CG01	ED8kU-90DD-RD	193.4
CG02	ED8kU-90DD-RD	190.6
CG03	ED8kU-90DD-RD	182.5
CG04	ED8kU-90DD-RD	181.3
CG05	ED8kU-70DD-RD	242.3
CG06	ED8kU-70DD-RD	233.5
CG07	ED8kU-70DD-RD	228.3
F1	Phoenix90-OE	204.7
FM1	Phoenix90-OE	243.8
FM2	PPSLS65-OE	69.1
FM3	PPSLS65-OE	119.6
FMM1	PPSLS65-OE	171
FMM2	PPSLS65-OE	161.5
FMM3	PPSLS65-OE	112.8
FMM4	PPSLS65-OE	103.8
FMM5	PPSLS65-OE	56.2

FMM6	PPSLS65-OE	78.7
FG01	PPSLS65-OE	74.2
FG02	PPSLS65-OE	54.1
FG03	PPSLS65-OE	51.9
FG04	PPSLS65-OE	54
FG05	PPSLS65-OE	63.7
FG06	PPSLS65-OE	54
FG07	PPSLS65-OE	52
FG08	PPSLS65-OE	54.5
FG09	PPSLS65-OE	51.2
FG10	PPSLS65-OE	44.2
FG11	PPSLS65-OE	25
FG12	PPSLS65-OE	32.1
FF1	ED7850-2400	120
FF2	PPSL160-OG	39
S1	TSL140-GN	427.5
SM1	DSL70-GN	63.7
SM2	DSL70-GN	73
SG01	DSL70-GN	29.8
SG02	DSL70-GN	29.9
SG03	DSL70-GN	27.4
SG04	DSL70-GN	38.9
SAG1	DSL70-GN	109.6
SBG1	DSL70-GN	106.9

# Full Line lengths for ION6 - XXS

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Length (mm)</b>
A1R`	6258
A2R`	6230
A3R`	6213
A4R`	6208
A5R`	6190
A6R`	6110
A7R`	6073
A8R`	5837
B1R`	6174
B2R`	6151
B3R`	6138
B4R`	6140
B5R`	6129
B6R`	6060
B7R`	6030
B8R`	5811
C1R`	6286
C2R`	6260
C3R`	6242
C4R`	6232
C5R`	6189
C6R`	6102
C7R`	6052
F1R`	6455
F2R`	6254
F3R`	6137
F4R`	6158
F5R`	6068
F6R`	5971
F7R`	5861
F8R`	5886
F9R`	5882
F10R`	5812
F11R`	5845
F12R`	5916
S4R`	5865
S3R`	5749
S2R`	5682
S1R`	5680



# Line lengths for ION6 - XS

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

Position	Material	Length (cm)
A1	PPSL191-RD	408.9
A2	PPSL191-RD	416.2
A3	PPSL191-RD	349.3
AG01	ED8kU-90DD-RD	203.2
AG02	ED8kU-90DD-RD	200.3
AG03	ED8kU-90DD-RD	191.4
AG04	ED8kU-90DD-RD	190.8
AG05	ED8kU-70DD-RD	256.2
AG06	ED8kU-70DD-RD	247.7
AG07	ED8kU-70DD-RD	243.6
B1	PPSL191-YW	402.6
B2	PPSL191-YW	411
B3	PPSL191-YW	347.6
BG01	ED8kU-90DD-RD	200.5
BG02	ED8kU-90DD-RD	198.1
BG03	ED8kU-90DD-RD	188.8
BG04	ED8kU-90DD-RD	188.9
BG05	ED8kU-70DD-RD	251.5
BG06	ED8kU-70DD-RD	244
BG07	ED8kU-70DD-RD	240.8
C1	TSL140-BE	411.5
C2	TSL140-BE	418.7
C3	TSL140-BE	350.4
CG01	ED8kU-90DD-RD	203.4
CG02	ED8kU-90DD-RD	200.7
CG03	ED8kU-90DD-RD	192
CG04	ED8kU-90DD-RD	190.9
CG05	ED8kU-70DD-RD	255
CG06	ED8kU-70DD-RD	245.8
CG07	ED8kU-70DD-RD	240.3
F1	Phoenix90-OE	230.6
FM1	Phoenix90-OE	271.5
FM2	PPSLS65-OE	73.3
FM3	PPSLS65-OE	125.1
FMM1	PPSLS65-OE	179.4
FMM2	PPSLS65-OE	170.8
FMM3	PPSLS65-OE	119
FMM4	PPSLS65-OE	108.7
FMM5	PPSLS65-OE	59.3

FMM6	PPSLS65-OE	82.4
FG01	PPSLS65-OE	78.1
FG02	PPSLS65-OE	57.3
FG03	PPSLS65-OE	54.3
FG04	PPSLS65-OE	57
FG05	PPSLS65-OE	67.2
FG06	PPSLS65-OE	56.6
FG07	PPSLS65-OE	55
FG08	PPSLS65-OE	57.2
FG09	PPSLS65-OE	54.1
FG10	PPSLS65-OE	46.4
FG11	PPSLS65-OE	26.3
FG12	PPSLS65-OE	33.7
FF1	ED7850-2400	120
FF2	PPSL160-OG	31.5
S1	TSL140-GN	453.1
SM1	DSL70-GN	67
SM2	DSL70-GN	76.8
SG01	DSL70-GN	31.4
SG02	DSL70-GN	31.5
SG03	DSL70-GN	28.9
SG04	DSL70-GN	41
SAG1	DSL70-GN	115.4
SBG1	DSL70-GN	112.5

# Full Line lengths for ION6 - XS

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Length (mm)</b>
A1R`	6639
A2R`	6612
A3R`	6594
A4R`	6590
A5R`	6572
A6R`	6488
A7R`	6449
A8R`	6201
B1R`	6549
B2R`	6527
B3R`	6516
B4R`	6519
B5R`	6508
B6R`	6434
B7R`	6404
B8R`	6173
C1R`	6667
C2R`	6642
C3R`	6625
C4R`	6616
C5R`	6571
C6R`	6480
C7R`	6427
F1R`	6780
F2R`	6572
F3R`	6456
F4R`	6483
F5R`	6391
F6R`	6285
F7R`	6166
F8R`	6188
F9R`	6181
F10R`	6104
F11R`	6134
F12R`	6208
S4R`	6230
S3R`	6108
S2R`	6037
S1R`	6035



## Line lengths for ION6 - S

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Material</b>	<b>Length (cm)</b>
A1	PPSL191-RD	431.6
A2	PPSL191-RD	439.6
A3	PPSL191-RD	369.6
AG01	ED8kU-90DD-RD	213.1
AG02	ED8kU-90DD-RD	210.3
AG03	ED8kU-90DD-RD	200.9
AG04	ED8kU-90DD-RD	200.3
AG05	ED8kU-70DD-RD	268.9
AG06	ED8kU-70DD-RD	260
AG07	ED8kU-70DD-RD	255.7
B1	PPSL191-YW	425.1
B2	PPSL191-YW	434.2
B3	PPSL191-YW	367.8
BG01	ED8kU-90DD-RD	210.4
BG02	ED8kU-90DD-RD	208
BG03	ED8kU-90DD-RD	198.1
BG04	ED8kU-90DD-RD	198.3
BG05	ED8kU-70DD-RD	263.9
BG06	ED8kU-70DD-RD	256.2
BG07	ED8kU-70DD-RD	252.7
C1	TSL140-BE	434.4
C2	TSL140-BE	442.2
C3	TSL140-BE	370.6
CG01	ED8kU-90DD-RD	213.4
CG02	ED8kU-90DD-RD	210.8
CG03	ED8kU-90DD-RD	201.5
CG04	ED8kU-90DD-RD	200.5
CG05	ED8kU-70DD-RD	267.7
CG06	ED8kU-70DD-RD	258
CG07	ED8kU-70DD-RD	252.3
F1	Phoenix90-OE	254.2
FM1	Phoenix90-OE	297.2
FM2	PPSLS65-OE	77.7
FM3	PPSLS65-OE	130.7
FMM1	PPSLS65-OE	187.8
FMM2	PPSLS65-OE	179.9
FMM3	PPSLS65-OE	125.3
FMM4	PPSLS65-OE	113.8
FMM5	PPSLS65-OE	62.8

FMM6	PPSLS65-OE	86.4
FG01	PPSLS65-OE	81.9
FG02	PPSLS65-OE	60.4
FG03	PPSLS65-OE	56.7
FG04	PPSLS65-OE	59.9
FG05	PPSLS65-OE	70.6
FG06	PPSLS65-OE	59.2
FG07	PPSLS65-OE	57.9
FG08	PPSLS65-OE	60
FG09	PPSLS65-OE	56.9
FG10	PPSLS65-OE	48.5
FG11	PPSLS65-OE	27.9
FG12	PPSLS65-OE	35.3
FF1	ED7850-2400	120
FF2	PPSL160-OG	29.5
S1	TSL140-GN	478.5
SM1	DSL70-GN	70.3
SM2	DSL70-GN	80.3
SG01	DSL70-GN	32.9
SG02	DSL70-GN	32.9
SG03	DSL70-GN	30.5
SG04	DSL70-GN	43.2
SAG1	DSL70-GN	121.1
SBG1	DSL70-GN	118

# Full Line lengths for ION6 - S

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Length (mm)</b>
A1R`	6965
A2R`	6939
A3R`	6923
A4R`	6919
A5R`	6902
A6R`	6814
A7R`	6773
A8R`	6512
B1R`	6873
B2R`	6851
B3R`	6841
B4R`	6845
B5R`	6834
B6R`	6758
B7R`	6725
B8R`	6482
C1R`	6996
C2R`	6972
C3R`	6955
C4R`	6947
C5R`	6900
C6R`	6804
C7R`	6749
F1R`	7139
F2R`	6924
F3R`	6808
F4R`	6840
F5R`	6748
F6R`	6634
F7R`	6506
F8R`	6527
F9R`	6516
F10R`	6432
F11R`	6462
F12R`	6536
S4R`	6541
S3R`	6413
S2R`	6338
S1R`	6337



# Line lengths for ION6 - M

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

Position	Material	Length (cm)
A1	PPSL191-RD	452.7
A2	PPSL191-RD	461.4
A3	PPSL191-RD	388.4
AG01	ED8kU-90DD-RD	222.4
AG02	ED8kU-90DD-RD	219.6
AG03	ED8kU-90DD-RD	209.6
AG04	ED8kU-90DD-RD	209.1
AG05	ED8kU-70DD-RD	280.6
AG06	ED8kU-70DD-RD	271.4
AG07	ED8kU-70DD-RD	267
B1	PPSL191-YW	445.9
B2	PPSL191-YW	455.7
B3	PPSL191-YW	386.5
BG01	ED8kU-90DD-RD	219.5
BG02	ED8kU-90DD-RD	217.2
BG03	ED8kU-90DD-RD	206.8
BG04	ED8kU-90DD-RD	207
BG05	ED8kU-70DD-RD	275.5
BG06	ED8kU-70DD-RD	267.4
BG07	ED8kU-70DD-RD	263.8
C1	TSL140-BE	455.7
C2	TSL140-BE	464.1
C3	TSL140-BE	389.5
CG01	ED8kU-90DD-RD	222.7
CG02	ED8kU-90DD-RD	220.1
CG03	ED8kU-90DD-RD	210.2
CG04	ED8kU-90DD-RD	209.3
CG05	ED8kU-70DD-RD	279.4
CG06	ED8kU-70DD-RD	269.3
CG07	ED8kU-70DD-RD	263.3
F1	Phoenix90-OE	265.5
FM1	Phoenix90-OE	309.7
FM2	PPSLS65-OE	80.7
FM3	PPSLS65-OE	136.7
FMM1	PPSLS65-OE	196
FMM2	PPSLS65-OE	187.9
FMM3	PPSLS65-OE	130.7
FMM4	PPSLS65-OE	118.9
FMM5	PPSLS65-OE	65.1

FMM6	PPSLS65-OE	90.1
FG01	PPSLS65-OE	85.6
FG02	PPSLS65-OE	63.1
FG03	PPSLS65-OE	59.2
FG04	PPSLS65-OE	62.6
FG05	PPSLS65-OE	73.7
FG06	PPSLS65-OE	61.8
FG07	PPSLS65-OE	60.4
FG08	PPSLS65-OE	62.6
FG09	PPSLS65-OE	59.3
FG10	PPSLS65-OE	50.7
FG11	PPSLS65-OE	29
FG12	PPSLS65-OE	36.9
FF1	ED7850-2400	120
FF2	PPSL160-OG	37.7
S1	TSL140-GN	502
SM1	DSL70-GN	73.4
SM2	DSL70-GN	84
SG01	DSL70-GN	34.3
SG02	DSL70-GN	34.4
SG03	DSL70-GN	31.7
SG04	DSL70-GN	45
SAG1	DSL70-GN	126.4
SBG1	DSL70-GN	123.2

# Full Line lengths for ION6 - M

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Length (mm)</b>
A1R`	7269
A2R`	7243
A3R`	7228
A4R`	7225
A5R`	7207
A6R`	7116
A7R`	7074
A8R`	6800
B1R`	7172
B2R`	7151
B3R`	7143
B4R`	7147
B5R`	7137
B6R`	7057
B7R`	7023
B8R`	6769
C1R`	7302
C2R`	7278
C3R`	7261
C4R`	7254
C5R`	7206
C6R`	7106
C7R`	7048
F1R`	7465
F2R`	7240
F3R`	7120
F4R`	7154
F5R`	7058
F6R`	6939
F7R`	6807
F8R`	6829
F9R`	6818
F10R`	6732
F11R`	6765
F12R`	6844
S4R`	6831
S3R`	6697
S2R`	6619
S1R`	6617



## Line lengths for ION6 - L

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Material</b>	<b>Length (cm)</b>
A1	PPSL160-RD	473.3
A2	PPSL160-RD	482.6
A3	PPSL160-RD	406.8
AG01	ED8kU-130DD-RD	231.4
AG02	ED8kU-130DD-RD	228.7
AG03	ED8kU-130DD-RD	218.1
AG04	ED8kU-130DD-RD	217.7
AG05	ED8kU-90DD-RD	292.1
AG06	ED8kU-90DD-RD	282.5
AG07	ED8kU-90DD-RD	277.9
B1	PPSL160-YW	466.3
B2	PPSL160-YW	476.7
B3	PPSL160-YW	404.7
BG01	ED8kU-130DD-RD	228.5
BG02	ED8kU-130DD-RD	226.2
BG03	ED8kU-130DD-RD	215.2
BG04	ED8kU-130DD-RD	215.5
BG05	ED8kU-90DD-RD	286.7
BG06	ED8kU-90DD-RD	278.3
BG07	ED8kU-90DD-RD	274.6
C1	TSL140-BE	476.4
C2	TSL140-BE	485.4
C3	TSL140-BE	407.8
CG01	ED8kU-130DD-RD	231.8
CG02	ED8kU-130DD-RD	229.2
CG03	ED8kU-130DD-RD	218.8
CG04	ED8kU-130DD-RD	217.9
CG05	ED8kU-90DD-RD	290.8
CG06	ED8kU-90DD-RD	280.3
CG07	ED8kU-90DD-RD	274.2
F1	Phoenix90-OE	276.6
FM1	Phoenix90-OE	322.2
FM2	PPSLS65-OE	83.9
FM3	PPSLS65-OE	142.4
FMM1	PPSLS65-OE	203.9
FMM2	PPSLS65-OE	195.7
FMM3	PPSLS65-OE	136
FMM4	PPSLS65-OE	123.9
FMM5	PPSLS65-OE	67.8

FMM6	PPSLS65-OE	93.8
FG01	PPSLS65-OE	89.1
FG02	PPSLS65-OE	65.7
FG03	PPSLS65-OE	61.6
FG04	PPSLS65-OE	65.1
FG05	PPSLS65-OE	76.7
FG06	PPSLS65-OE	64.4
FG07	PPSLS65-OE	62.8
FG08	PPSLS65-OE	65.2
FG09	PPSLS65-OE	61.7
FG10	PPSLS65-OE	52.8
FG11	PPSLS65-OE	30.2
FG12	PPSLS65-OE	38.4
FF1	ED7850-2400	120
FF2	PPSL160-OG	46.2
S1	TSL140-GN	525
SM1	DSL70-GN	76.4
SM2	DSL70-GN	87.4
SG01	DSL70-GN	35.7
SG02	DSL70-GN	35.8
SG03	DSL70-GN	33.1
SG04	DSL70-GN	46.9
SAG1	DSL70-GN	131.6
SBG1	DSL70-GN	128.2

# Full Line lengths for ION6 - L

See also: [docs.nova.eu](https://docs.nova.eu) for a searchable online database

<b>Position</b>	<b>Length (mm)</b>
A1R`	7565
A2R`	7540
A3R`	7525
A4R`	7523
A5R`	7506
A6R`	7411
A7R`	7367
A8R`	7082
B1R`	7466
B2R`	7445
B3R`	7437
B4R`	7442
B5R`	7431
B6R`	7348
B7R`	7313
B8R`	7049
C1R`	7600
C2R`	7576
C3R`	7560
C4R`	7553
C5R`	7503
C6R`	7399
C7R`	7340
F1R`	7789
F2R`	7555
F3R`	7432
F4R`	7467
F5R`	7369
F6R`	7246
F7R`	7109
F8R`	7133
F9R`	7122
F10R`	7033
F11R`	7067
F12R`	7149
S4R`	7114
S3R`	6975
S2R`	6893
S1R`	6891

